



# HALOGENATED SOLVENT DEGREASERS

## COMPLIANCE INSPECTION CHECKLIST

**INSPECTION TYPE:** ANNUAL (INS1, INS2)  COMPLAINT/DISCOVERY (CI)   
 RE-INSPECTION (FUI)  ARMS COMPLAINT NO: \_\_\_\_\_

**AIRS ID#:** 1030481 **DATE:** 8/7/07 **ARRIVE:** 11:27 a.m. **DEPART:** 12:40 p.m.

**FACILITY NAME:** UNILENS CORP, USA

**FACILITY LOCATION:** 10431 72nd Street North  
LARGO 33777

**RESPONSIBLE OFFICIAL:** MICHAEL PECORA **PHONE:** (727)544-2531

**CONTACT NAME:** MICHAEL PECORA **PHONE:** \_\_\_\_\_

**REMITTANCE YEAR:** 2006 **ENTITLEMENT PERIOD:** 2/6/2006 / 2/6/2011  
(effective date) (end date)

**PART I: INSPECTION COMPLIANCE STATUS** (check  only one box)

IN COMPLIANCE     MINOR Non-COMPLIANCE     SIGNIFICANT Non-COMPLIANCE

**PART II: NOTIFICATION – Rule 62-210.300 FAC**  
 (check  appropriate box(es))

<p>1. Halogenated solvent used at facility:</p> <p>perchloroethylene ----- <input type="checkbox"/></p> <p>methylene chloride ----- <input type="checkbox"/></p> <p>trichloroethylene ----- <input type="checkbox"/></p> <p>1,1,1-trichloroethane ----- <input checked="" type="checkbox"/></p> <p>carbon tetrachloride ----- <input type="checkbox"/></p> <p>chloroform ----- <input type="checkbox"/></p>	<p>2. Indication on notification form that facility has the following machine type(s).</p> <p>Batch Vapor, <math>x \leq 1.21 \text{ m}^2</math> ----- <input type="checkbox"/></p> <p>Batch Vapor, <math>x &gt; 1.21 \text{ m}^2</math> ----- <input type="checkbox"/></p> <p>New In-line ----- <input type="checkbox"/></p> <p>Existing In-line ----- <input type="checkbox"/></p> <p>Batch Cold ----- <input type="checkbox"/></p>
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**PART III: CLASSIFICATION – Rule 62-213.300 FAC**  
 Indicate the machine type(s) observed at the facility:

Batch Vapor, $x \leq 1.21 \text{ m}^2$ -- <input checked="" type="checkbox"/>	New In-line ----- <input type="checkbox"/>	Batch Cold (immersion)----- <input type="checkbox"/>
Batch Vapor, $x > 1.21 \text{ m}^2$ -- <input type="checkbox"/>	Existing In-line -- <input type="checkbox"/>	Batch Cold (remote reservoir)-- <input type="checkbox"/>

**PART IV: GENERAL CONTROL REQUIREMENTS – Rule 62-213.300 FAC**

**A. Batch Vapor and In-Line Machines**

1. Does the facility maintain an idling and downtime mode cover that is readily opened and closed, that completely covers, has no cracks, holes, or defects; OR maintain a room designed with reduced draft according to Part II, Section (5)(c)6.b of the permit notification? -----  Yes  No
2. Does the facility maintain a freeboard ratio of 0.75 or greater? -----  Yes  No
3. Does the facility utilize a parts basket or parts whose size is less than 50% of the solvent-air interface area; OR introduce parts or parts basket at 0.9 m/min (3 ft/min) or less? -----  Yes  No
4. Does the facility conduct all spraying operations within the vapor zone or an area not directly exposed to ambient air? -----  Yes  No
5. Does the facility install and maintain an automated parts handling system capable of moving the parts/parts basket at 3.4 m/min. (11ft/min) or less? -----  Yes  No
6. Does the facility install and maintain a carbon adsorber on all machines using a lip exhaust? The exhaust concentration should not exceed 100 ppm halogenated solvent, the carbon adsorber should not be by-passed, the lip exhaust shall be located above the closed machine cover. ----  Yes  No  N/A
7. Does the facility have each machine equipped with:
- a. a device to shut off sump heat if the solvent level drops to the heater coils? -----  Yes  No
  - b. a device to shut off sump heat if the vapor level rises above the height of the vapor condenser? -----  Yes  N
  - c. a primary condenser? -----  Yse  N
8. Does the facility store all waste solvent, still bottoms, and sump bottoms in closed containers? -----  Yes  No

**B. Batch Cold Cleaning Machines**

1. Does the facility collect and store all waste solvent in closed containers? -----  Yes  No
2. Does the facility use a flexible hose or flushing device only within the freeboard area? -----  Yes  No
3. Does the facility drain cleaned parts for 15 seconds or longer or until dripping ceases, whichever is longer? -----  Yes  No
4. Does the facility maintain the solvent level inside the machine at or below the fill line? -----  Yes  No
5. Does the facility immediately clean up spills during solvent transfer? Store wipe rags in a covered container? -----  Yes  No
6. Does the facility operate the agitator to produce a rolling motion? (*applicable only when air or pump agitated solvent bath used*). -----  Yes  No  N/A
7. Does the facility ensure that the machine is not exposed to drafts greater than 40 m/min (132 ft/min) when the cover is open? -----  Yes  No
8. Does the facility ensure that sponges, fabrics, wood and paper products are not placed in the machine? -----  Yes  No

**Remote Reservoir Type Only**

9. Does the facility employ a tightly fitting cover over the solvent sump? The cover must be closed at all times except during parts cleaning. -----  Yes  No  N/A

**Immersion Type Only**

10. Does the facility employ a tightly fitting cover and a water layer with a thickness of at least 2.5 cm (1 in.); OR employ a tightly fitting cover and maintain a freeboard ratio of 0.75? Tightly fitting cover must be closed at all times except during parts entry and removal. -----  Yes  No  N/A

**PART V: PROCESS VENT CONTROLS – Rule 62-213.300 FAC** (not applicable to batch cold cleaning machines)

**Facility chose to meet requirements using:**

- control device combination / work practice standards -----
- alternative solvent emission limit (proceed to Part VI) -----
- idling emission limit / work practice standards (proceed to Part VI) -----

**A. Batch Vapor Machines,  $x \leq 1.21 \text{ m}^2$**

(Select control combination)

**DEVICE IN USE**

- |  |                          |                                     |                       |                                     |                         |                          |
|--|--------------------------|-------------------------------------|-----------------------|-------------------------------------|-------------------------|--------------------------|
| 1. <input type="checkbox"/> g            | working mode cover --    | <input type="checkbox"/>            | 1.0 freeboard ratio - | <input type="checkbox"/>            | superheated vapor ----- | <input type="checkbox"/> |
| 2. <input checked="" type="checkbox"/> g | reduced room draft ---   | <input checked="" type="checkbox"/> | 1.0 freeboard ratio - | <input checked="" type="checkbox"/> | superheated vapor ----- | <input type="checkbox"/> |
| 3. <input type="checkbox"/> g            | reduced room draft ---   | <input type="checkbox"/>            | 1.0 freeboard ratio - | <input type="checkbox"/>            | dwel -----              | <input type="checkbox"/> |
| 4. <input type="checkbox"/> g            | freeboard refrig. device | <input type="checkbox"/>            | superheated vapor --  | <input type="checkbox"/>            |                         |                          |
| 5. <input type="checkbox"/> g            | freeboard refrig. device | <input type="checkbox"/>            | working mode cover    | <input type="checkbox"/>            |                         |                          |
| 6. <input type="checkbox"/> g            | freeboard refrig. device | <input type="checkbox"/>            | reduced room draft    | <input type="checkbox"/>            |                         |                          |
| 7. <input type="checkbox"/> g            | freeboard refrig. device | <input type="checkbox"/>            | 1.0 freeboard ratio - | <input type="checkbox"/>            |                         |                          |
| 8. <input type="checkbox"/> g            | freeboard refrig. device | <input type="checkbox"/>            | dwel -----            | <input type="checkbox"/>            |                         |                          |
| 9. <input type="checkbox"/> g            | freeboard refrig. device | <input type="checkbox"/>            | carbon adsorber ----  | <input type="checkbox"/>            |                         |                          |
| 10. <input type="checkbox"/> g           | carbon adsorber -----    | <input type="checkbox"/>            | 1.0 freeboard ratio - | <input type="checkbox"/>            | superheated vapor ----- | <input type="checkbox"/> |

**B. Batch Vapor Machines,  $x > 1.21 \text{ m}^2$**

(Select control combination)

**DEVICE IN USE**

- |                               |                          |                          |                      |                          |                           |                          |
|-------------------------------|--------------------------|--------------------------|----------------------|--------------------------|---------------------------|--------------------------|
| 1. <input type="checkbox"/> g | freeboard refrig. device | <input type="checkbox"/> | superheated vapor -- | <input type="checkbox"/> | 1.0 freeboard ratio ----- | <input type="checkbox"/> |
| 2. <input type="checkbox"/> g | freeboard refrig. device | <input type="checkbox"/> | superheated vapor -- | <input type="checkbox"/> | working mode cover ---    | <input type="checkbox"/> |
| 3. <input type="checkbox"/> g | freeboard refrig. device | <input type="checkbox"/> | superheated vapor -- | <input type="checkbox"/> | reduced room draft -----  | <input type="checkbox"/> |
| 4. <input type="checkbox"/> g | freeboard refrig. device | <input type="checkbox"/> | superheated vapor -- | <input type="checkbox"/> | carbon adsorber -----     | <input type="checkbox"/> |
| 5. <input type="checkbox"/> g | freeboard refrig. device | <input type="checkbox"/> | reduced room draft - | <input type="checkbox"/> | dwel -----                | <input type="checkbox"/> |
| 6. <input type="checkbox"/> g | freeboard refrig. device | <input type="checkbox"/> | reduced room draft - | <input type="checkbox"/> | 1.0 freeboard ratio ----- | <input type="checkbox"/> |
| 7. <input type="checkbox"/> g | 1.0 freeboard ratio      | <input type="checkbox"/> | reduced room draft - | <input type="checkbox"/> | superheated vapor -----   | <input type="checkbox"/> |

**C. Existing In-Line Machines**

(Select control combination)

**DEVICE IN USE**

- |                               |                          |                          |                       |                          |  |  |
|-------------------------------|--------------------------|--------------------------|-----------------------|--------------------------|--|--|
| 1. <input type="checkbox"/> g | freeboard refrig. device | <input type="checkbox"/> | 1.0 freeboard ratio - | <input type="checkbox"/> |  |  |
| 2. <input type="checkbox"/> g | superheated vapor ----   | <input type="checkbox"/> | 1.0 freeboard ratio - | <input type="checkbox"/> |  |  |
| 3. <input type="checkbox"/> g | freeboard refrig. device | <input type="checkbox"/> | dwel -----            | <input type="checkbox"/> |  |  |
| 4. <input type="checkbox"/> g | carbon adsorber -----    | <input type="checkbox"/> | dwel -----            | <input type="checkbox"/> |  |  |

**D. New In-Line Machines**

(Select control combination)

**DEVICE IN USE**

- |                          |                          |                          |                      |                          |  |  |
|--------------------------|--------------------------|--------------------------|----------------------|--------------------------|--|--|
| <input type="checkbox"/> | freeboard refrig. device | <input type="checkbox"/> | superheated vapor -  | <input type="checkbox"/> |  |  |
| <input type="checkbox"/> | freeboard refrig. device | <input type="checkbox"/> | carbon adsorber ---- | <input type="checkbox"/> |  |  |
| <input type="checkbox"/> | superheated vapor -----  | <input type="checkbox"/> | carbon adsorber ---- | <input type="checkbox"/> |  |  |

**PART VI: RECORDKEEPING REQUIREMENTS – Rule 62-213.300(3) FAC**

**Has the responsible official maintained the following:**

- |   |   |   |
|---|---|---|
| 1. Owner's manuals, design specifications, and other instructional materials for cleaning machine and control equipment? -----  | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No   |
| 2. Date of installation for cleaning machine and all control devices? If the exact date is unknown, they must have a letter stating installation occurred before or after 11/29/93. ----- | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No   |
| 3. Halogenated solvent content for each solvent used? ( <i>exempt if &lt;5% by weight</i> ) -----   | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No   |
| 4. Estimates of annual solvent consumption for each machine? -----  | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No   |
| 5. Dates of solvent additions and amounts added to each machine? ( <i>applicable only to those using an alternative emission limit</i> ) -----  | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No <input type="checkbox"/> N/A            |
| 6. Idling emissions limit tests, including values obtained during the initial performance test? ( <i>applicable only to those using an idling emissions limit</i> ) -----                 | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No <input type="checkbox"/> N/A            |
| 7. All control device and parameter monitoring? ( <i>applicable only to batch vapor and in-line machines</i> ) -----  | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No <input type="checkbox"/> N/A            |
| 8. Information on remedial actions in the event of exceedances or other repairs and subsequent monitoring of affected parameters? -----   | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No <input type="checkbox"/> N/A            |
| 9. Monthly emissions calculations ( <i>applicable only to those using an alternative or idling emission limit</i> ) -----   | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No <input type="checkbox"/> N/A            |
| 10. 3-month rolling average emissions calculations? ( <i>applicable only to those using an alternative emission limit</i> ) -----   | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No <input type="checkbox"/> N/A            |
| 11. Cleaning capacity calculations? ( <i>applicable only to those using an alternative emission limit without a solvent-air interface</i> ) -----   | <input type="checkbox"/> Yes            | <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A |

Jeff Morris

8/7/07

\_\_\_\_\_  
Inspector's Name (Please Print)

\_\_\_\_\_  
Date of Inspection

8/7/08

\_\_\_\_\_  
Inspector's Signature

\_\_\_\_\_  
Approximate Date of Next Inspection

**COMMENTS:** Facility is still wanting to substitute 1,1,1 Trichloroethane